Drinking Water and Food-Grade Hoses

Angst & Pfister provides its customers with expert advice on certifications and hose solutions for practically any application. Our core product divisions encompass highly specialized components, custom-made applications and system solutions to meet the specific requirements of our customers.

Drinking Water

Extrusions and welds apply in house for drinking water application. Angst & Pfister provides its customers with expert advice on certifications and hose solutions for practically any application. These solutions are suitable for highly specialized components, custom-made applications and system solutions to meet the specific requirements of our customers.

Fast-Containing Media

In the food industry, many different types of extrusions and welds in house for drinking water application. Angst & Pfister provides its customers with expert advice on certifications and hose solutions for practically any application. These solutions are suitable for highly specialized components, custom-made applications and system solutions to meet the specific requirements of our customers.

Fat-Containing Media

For the installation situation is also a decisive criterion in selecting the ideal hose. Information regarding the structure of the medium (e.g. fine, medium-grained, coarse) is extremely important.

Non-Fat-Containing and Alcoholic Fluids

Whether for milk- or olive-oil-based media for example, selecting the proper hose is extremely important. In the food industry, many different types of fat-containing media can be encountered. For the installation situation is also a decisive criterion in selecting the ideal hose. Information regarding the structure of the medium (e.g. fine, medium-grained, coarse) is extremely important.

Drinking Water and Food-Grade Hoses

Angst & Pfister offers targeted solutions for practically every fluid technology application. The APSOfluid® name stands for exceptional application expertise accompanied with an extensive product range, as just-in-time, kanban and supply management, Angst & Pfister enables customers to synchronize their incoming parts shipments to precisely match their production rhythm and thus minimize inventory carrying costs.

Angst & Pfister offers its customers a comprehensive technical database and service for high-end industrial components. It is capable of retailing entire product lines, engineering, testing, technology, and documentation by itself or by experts. Angst & Pfister offers its customers a comprehensive technical database and service for high-end industrial components. It is capable of retailing entire product lines, engineering, testing, technology, and documentation by itself or by experts.

Angst & Pfister

Angst + Pfister is an ISO-certified company. Optimized consistent processes guarantee absolute quality assurance – from unvaryingly high product quality to appropriately competitive packaging and delivery times.

Customer Service

Technical support is available 24/7 and can be reached at any time, including weekends. The Angst + Pfister engineering services in the field of drinking water and food-grade hoses range from selecting materials that precisely match customer specifications to manufacturing ready-to-install hose lines with preassembled fittings and seals.

Additionally, Angst + Pfister offers its customers a comprehensive technical database and service for high-end industrial components. It is capable of retailing entire product lines, engineering, testing, technology, and documentation by itself or by experts. Angst + Pfister offers its customers a comprehensive technical database and service for high-end industrial components. It is capable of retailing entire product lines, engineering, testing, technology, and documentation by itself or by experts.
Drinking Water

Expert advice on certifications and hose quality.

Angst + Pfister provides its customers with expert advice on certifications and hose quality and a wide range of hoses with diameters of up to 500 mm for alcoholic or abrasive media. Angst + Pfister combines superior expert knowledge, quality, and solutions for the demanding challenges of the beverage industry. Their dedication to meeting strict hygienic standards is unparalleled. Product quality isn't the only thing that counts; qualified advice also matters. Whether for drinking water, fat-containing, or alcoholic fluids, the installation situation is also a decisive criterion in selecting the ideal hose. The more abrasive the medium, the greater the potential wear on the hose. Alongside the installation situation, other parameters such as the semi-solid or liquid nature of the media, the presence of particulate media, and the potential of the product to damage the hose also play a role.

Dry, Abrasive and Viscous Media

When selecting hoses for dry, abrasive, or viscous media, the selection criteria are particularly important. In addition to the specified application parameters, the specialists at Angst + Pfister consider the installation situation, the medium's abrasiveness, and the potential wear on the hose. The selection of the appropriate hose material is crucial to ensure the longevity of the hose and its ability to withstand the specific conditions. Whether it's for dry, abrasive, or viscous media, Angst + Pfister provides the right solution for each application.

Drinking-Water and Food-Grade Hoses

Angst + Pfister offers a full range of technical and service-related expertise to support the beverage industry. Their experience in manufacturing ready-to-install hose lines with prefabricated fittings and seals ensures on-time delivery, reducing labor and labor costs. Our service portfolio ranges from simple prefabrication to complex customization to best meet the customer's needs. In the beverage industry, where hygiene regulations for the food industry are observed, it goes without saying that hygiene regulations for the beverage industry are observed as well. Our specialists provide knowledge and solutions that ensure reliable and hygienic transport of drinking water and food-grade media. The Angst + Pfister name stands for exceptional application expertise accompanied by appropriate technology. You can trust Angst + Pfister to provide the right solution for your specific challenges.
Drinking Water

*Food Contact*: Drinking water hoses and high-grade hoses are suitable for mobile water supply.

**Properties**:
- Inert to all potable fluids as defined by the health authorities.
- Conform to the EC Regulation relating to the hygiene of drinking water and cooking water.
- Compliant with the German Drinking Water Act (Trinkwassergesetz, TWG) and the German Drinking Water Ordinance (Trinkwasserrichtlinie, TRV).
- As required by the applicable health authorities and in accordance with DIN EN 1051-4, drinking water hoses are assessed, technical and microbiological tests are performed and conformity certificates are issued.

**Applications**:
- Drinking water hoses are used for the supply of drinking water in hospitals, institutions or on board ships or in special facilities such as the food industry or in the health sector.
- High-quality hoses are also suitable for use in the food industry, for example, for filling, packaging and processing in the beverage, dairy, meat, and tobacco industries.

**Technical Data**
- Pressure class: 16 bars
- Temperature: -10°C to +115°C
- Inner ply: high-grade anti-adhesive elastomer
- Outer ply: stainless steel braid

**Approval Certificates**
- KTW Germany
- ETA Denmark
- ACS France
- WRSA United Kingdom
- SVGW Switzerland
- DVGW VP 549 type examination certificate, Germany
- DVGW W270 microbiological test, Germany

**Application Examples**
- Solar panels
- Narrow tubes
- Pipes
- Fittings
- Connectors

**Material**:
- High-grade anti-adhesive elastomer
- Stainless steel braid

**Cleaning**:
- Conventional cleaning
- CIP cleaning

**Connections**
- Conical nipples with slotted nuts that meet the DIN 11581 standard
- Tri-Clamp connections

**Fittings**
- Stainless steel with a correspondingly high level of hygiene and quality
- Easy to clean and maintain

**Features**
- High-grade anti-adhesive inner ply
- Stainless steel braid
- Flexible and durable
- Easy to install

**Applications**
- Drinking water supply
- Sanitary applications
- Food industry
- Laboratories
- Hospitals
- Institutions

**Approval Certificates**
- FDA approval (FDA 510K)
- BfR approval
- KTW approval
- Pharmaco approval
- CE approval
- DVGW W270 microbiological test

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**References**
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- 2001/53/EC with regard to solvents and on request.
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- ACS France
- WRSA United Kingdom
- SVGW Switzerland
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Drinking Water

Our drinking-water hoses have an inner ply made of high-grade anti-adhesive polymeric materials; depending on the deployment area, their outer ply consists of an elastomer or thermoplastic with stainless steel braiding. Hoses with a pressure carrier and an outer ply for mobile water supply.

Fun Containing Media

The term “drinking water” encompasses much more than just water for drinking. Glänzender Schnelllaufer describes eating water, among other things, all drinks as well as water used for cooking, for preparing food and beverages, or for cleaning products. The experts at Angst + Pfister meticulously select the ideal products for your application facilities. Exactingly strict regulations apply to all drinking-water applications.

Non-Fat-Containing and Alcoholic Fluids

For transport hoses in the following media and in which, according to work processes, the relevant media can be rejected or the application does not lead to or initiate any reactions, we demand a hot water jet cleaner or other cleaning devices should be used in order to achieve the desired condition of cleanliness. Such cleaner devices can be applied only if the equipment is designed to allow the necessary cleaning procedures. The following cleaners are available:

- To be used in the cleaning process:
  - 2% nitric acid
  - 2% sodium hydroxide solution

For CIP-capable hoses, cleaning and rinsing with hot or cold water, rapid steam cleaning at temperatures up to +130°C is also possible (for up to 20 minutes). The CIP-capable hoses can be quickly and efficiently cleaned with common cleansers as well as TRBS 2153 with regard to conductivity. The maximum operating temperature is limited by the highest of the following values:

- The maximum temperature of the cooling medium
- The maximum permissible temperature of the reagents
- The maximum temperature allowed by the type of hose and material

Dry, Abrasive and Viscous Media

The selection of high-grade hoses ensures gapless transitions to connections are just as important as using the right hose. Depending on the material, it is especially important to check the electrical conductivity of the hoses. The CIP-capable hoses can be quickly and efficiently cleaned with common cleansers or TRBS 2153 with regard to conductivity.

Application Example

For transport hoses in the following media and in which, according to work processes, the relevant media can be rejected or the application does not lead to or initiate any reactions, we demand a hot water jet cleaner or other cleaning devices should be used in order to achieve the desired condition of cleanliness. Such cleaner devices can be applied only if the equipment is designed to allow the necessary cleaning procedures. The following cleaners are available:

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Dry, Abrasive and Viscous Media

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Drinking Water

The term “drinking water” encompasses much more than just drinking water. According to food and beverage guidelines, all regulations and directives, all guidelines and standards oblige the user of drinking water hoses to be aware of the relevant requirements. The experts at Angst + Pfister offer solutions to ensure that the ideal products are selected for your application.

Angst + Pfister offers three different types of hoses suitable for different deployment areas:

1. hoses without liners for pressureless applications;
2. stainless steel braided hoses as connecting lines to the water supply grid;
3. hoses with a pressure carrier and an outer ply for mobile water supply.

Applications:

Drinking-water and food-grade hoses:

- Elastomer or thermoplastic with stainless steel braiding. Hoses with a pressure carrier and an outer ply for mobile water supply.
- Polymeric materials; depending on the deployment area, their outer ply consists of an elastomer or thermoplastic.
- Press-fitted or connected to the hoses with clamps or a binding.
- Conical nipples and slotted nuts that meet the DIN 1 1581 standard serve as fittings.
- Tri-Clamp connections are used as fittings. They are press-fitted or connected to the hoses with clamps or a binding. In special cases, hose connectors for hose Ø2" up to Ø5" are also available.
- Purple Snake hose lines for use in breweries.
- Coffee, sugar, grains and milk hoses prevent stainless steel corrosion on contact surfaces of the hose. The type of media, the length and the hose’s assembly. The equipment is suitable for all kinds of applications, whether it is hygienic requirements of the media or the temperature and viscosity. The choice of the optimum hose. With polyethylene media, it is especially important, as they do not conduct electricity. The hoses are available with polyurethane hoses, fittings can also be cast on the hose. Depending on the type of medium, the type of installation and the temperature, connections are press-fitted or connected with clamps or a binding. In special cases, hose connectors for hose Ø2" up to Ø5" are also available. All hoses are delivered in 20-metre lots with regard to conductivity are available on request.

The experts at Angst + Pfister meticulously select the ideal products for your application facilities. Exactingly strict regulations apply to all drinking-water applications. The term “drinking water” encompasses much more than just water for drinking. Drinking water used for cooking, for preparing food and beverages, or for cleaning products and equipment.

Drinking-water and food regulations define drinking water as, among other things, all water intended to be consumed, as well as water used for drinking, cooking, food preparation and cleaning.

Drinking-water hoses for mobile water supply

For containing media:

In transportation the following media are handled in oil, mineral spirits and special solvents, the technical utilization of traffic systems is a demanding challenge. Depending on the deployment area, the media must be stored in terms of safety and hygiene, protected from contamination and vandalism. In some cases, special cleaning are required to the hoses and their fittings.

For example:

- Additives to an industrial cleaning system or a dairy plant.

Non-Food Containing and Alcoholic Fluids

For the transportation of the following media is not suitable:

- Highly sensitive media such as 2 % nitric acid or a 2 % sodium hydroxide solution at temperatures up to +85°C. Besides rinsing with hot or cold water, rapid steam cleaning at temperatures up to +120°C is also possible (for up to 15 minutes).
- Easily contaminated media.
- Hoses with a pressure carrier and an outer ply for mobile water supply.

For containing media:

In transportation the following media are carried in bulk, oil, mineral spirits, etc. - puddles, fossans or in combination with other liquid phases. In many cases, the unhindered and controlled transport as well as the optimal cleaning of the hoses is a demanding challenge. Depending on the deployment area, the media must be stored in terms of safety and hygiene, protected from contamination and vandalism. In some cases, special cleaning are required to the hoses and their fittings.

For example:

- Additives to an industrial cleaning system or a dairy plant.

Dry, Abrasive and Vacuum Media

The experts at Angst + Pfister meticulously select the ideal products for your application facilities. Exactingly strict regulations apply to all dry applications. Dry, abrasive and viscous media, the equipment is suitable for all kinds of applications, whether it is hygienic requirements of the media or the temperature and viscosity. The choice of the optimum hose. With polyethylene media, it is especially important, as they do not conduct electricity. The hoses are available with polyurethane hoses, fittings can also be cast on the hose. Depending on the type of medium, the type of installation and the temperature, connections are press-fitted or connected with clamps or a binding. In special cases, hose connectors for hose Ø2" up to Ø5" are also available. All hoses are delivered in 20-metre lots with regard to conductivity are available on request.

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Drinking Water Certifications

- KTW Germany®
- ETA Denmark®
- NSF 61/9 USA®
- ACS France®
- WRAS United Kingdom®
- SVGW Switzerland®
- DVGW W534 type examination certificate, Germany®
- TRBS 2153 with regard to conductivity are available on request.

Non-Fat-Containing and Alcoholic Fluids

- Dry, abrasive and vacuum media:
- Food-grade hoses prevent stainless steel corrosion on contact surfaces of the hose. The type of medium, the length and the hose’s assembly. The equipment is suitable for all kinds of applications, whether it is hygienic requirements of the media or the temperature and viscosity. The choice of the optimum hose. With polyethylene media, it is especially important, as they do not conduct electricity. The hoses are available with polyurethane hoses, fittings can also be cast on the hose. Depending on the type of medium, the type of installation and the temperature, connections are press-fitted or connected with clamps or a binding. In special cases, hose connectors for hose Ø2" up to Ø5" are also available. All hoses are delivered in 20-metre lots with regard to conductivity are available on request.

Dry, Abrasive and Vacuum Media

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Drinking Water

Our drinking-water hoses have an inner ply made of high-grade anti-adhesive material, for example, stainless steel braided hoses as connecting lines to the water supply grid; hoses without liners for pressureless applications; connectors.

Application Example

The experts at Angst + Pfister meticulously select the ideal products for your application facilities. Exactingly strict regulations apply to all drinking-water applications. Drinking-water and food regulations define drinking water as, among other things, all water used for cooking, for preparing food and beverages, or for cleaning products.

Drinking-Water Certifications

KTW Germany
ETA Denmark
NSF 61/9 USA
SVGW Switzerland
DVGW VP 549 type examination certificate, Germany
DVGW W534 type examination certificate, Germany

The term “drinking water” encompasses much more than just water for drinking. Drinking-water and food regulations define drinking water as, among other things, all water used for cooking, for preparing food and beverages, or for cleaning products. The experts at Angst + Pfister select the ideal products for your application facilities. Exactingly strict regulations apply to all drinking-water applications. Drinking-water and food regulations define drinking water as, among other things, all water used for cooking, for preparing food and beverages, or for cleaning products.
Drinking Water and Food-Grade Hoses

Expert advice on certifications and hose selection.

Angst + Pfister provides its customers with expert advice on certifications and hose selection. Extremely strict regulations apply to hoses used for drinking-water applications. Whether for drinking water, fat-containing, alcoholic or abrasive media, Angst + Pfister combines superior expert knowledge, broad experience and tailor-made solutions for practically any application.

Drinking Water

For many applications, it is necessary to ensure that the drinking water is not affected by the hose material. Angst + Pfister offers drinking-water and food-grade hoses that meet all relevant standards and regulations. Angst + Pfister is an ISO-certified company. Optimized consistent processes guarantee a high level of quality and reliability.

Exterior and interior regulations apply in terms of clean-in-place (CIP) and clean-operable (CO) requirements. The installation situation is also a decisive criterion in selecting the ideal hose. Based on the specified application parameters, the experts at Angst + Pfister are able to provide customers with advisory support in selecting the ideal hose. Particular in connection with alcoholic media, the concentration of alcohol requires special attention. CIP hoses are designed with a flow rate of at least 30 m³/h and are available in a diameter range of 6 to 100 mm.

Extremely strict regulations apply to hoses used for drinking-water applications. Whether for drinking water, fat-containing, alcoholic or abrasive media, Angst + Pfister combines superior expert knowledge, broad experience and tailor-made solutions for practically any application.

Fat-Containing Media

In the food industry, many different types of fat-containing media can be encountered. In order to ensure that the food remains in its original state, the medium being transported must be resistant against the medium being transported. This can be done by using fat-resistant hoses made from polyethylene (PE) or polyvinyl chloride (PVC).

Dry, Abrasive and Viscous Media

For highly specialized applications, such as in the field of drinking-water and food-grade hoses, Angst + Pfister offers specialized products such as hoses made from polyvinylidene fluoride (PVDF) or polyether ether ketone (PEEK). This allows for the transport of dry, abrasive or viscous media such as flour, cornstarch or coffee.

Drying Water and Food-Grade Hoses

Our core product divisions

Angst-Pfister – Your Supply and Solutions Partner

Angst + Pfister is a family owned technical distributor and service provider for high-end industrial components. As a supplier and value-added partner for engineering plastics, sealing, technology, hose and distribution methodology in full to service, Angst + Pfister continues to offer high-quality complete concepts for product application and engineering service. Whether providing general expertise, Angst + Pfister offers product range covering in approximately 100,000 products.

Angst-Pfister's unique position as a supplier and solutions partner is based on its knowledge of materials and product range, coupled with a world-spanning procurement network guarantees high product availability. Our state-of-the-art logistics center is the linchpin of Angst + Pfister's logistical services. At the roughly 18,000-square-meter logistics center, 150,000 different stock-keeping units are warehoused and a daily order volume encompassing more than 1,500 separate items is reliably processed and shipped. Excellent C-parts management and solutions partner for engineering plastics, sealing, technology, hose and distribution methodology in full to service, Angst + Pfister continues to offer high-quality complete concepts for product application and engineering service. Whether providing general expertise, Angst + Pfister offers product range covering in approximately 100,000 products.

Hoses can be custom-labeled on request. Angst + Pfister is an ISO-certified company. Optimized consistent processes guarantee a high level of quality and reliability. Our state-of-the-art logistics center is the linchpin of Angst + Pfister's logistical services. At the roughly 18,000-square-meter logistics center, 150,000 different stock-keeping units are warehoused and a daily order volume encompassing more than 1,500 separate items is reliably processed and shipped. Excellent C-parts management and solutions partner for engineering plastics, sealing, technology, hose and distribution methodology in full to service, Angst + Pfister continues to offer high-quality complete concepts for product application and engineering service. Whether providing general expertise, Angst + Pfister offers product range covering in approximately 100,000 products.

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Customization

Angst + Pfister offers a range of customization services that significantly extend the basic product range. Whether it be a hose length of 500 to 10,000 meters, a custom proprietary technology or a specific marking of the hose, Angst + Pfister meets the needs of our customers from start to finish of an order. These services provide customers not just with value for our partners, who benefit from the expertise of Angst + Pfister's specialists, synchronized with capable partners, Angst + Pfister conducts in-depth testing and is thus in a position to issue certifications.

Product Quality

Dry, abrasive or viscous media often carry particles that can cause damage to the hose. Hoses can be custom-labeled on request. Angst + Pfister is an ISO-certified company. Optimized consistent processes guarantee a high level of quality and reliability. Our state-of-the-art logistics center is the linchpin of Angst + Pfister's logistical services. At the roughly 18,000-square-meter logistics center, 150,000 different stock-keeping units are warehoused and a daily order volume encompassing more than 1,500 separate items is reliably processed and shipped. Excellent C-parts management and solutions partner for engineering plastics, sealing, technology, hose and distribution methodology in full to service, Angst + Pfister continues to offer high-quality complete concepts for product application and engineering service. Whether providing general expertise, Angst + Pfister offers product range covering in approximately 100,000 products.

Logistics and Quality Assurance

Our core product divisions

Angst-Pfister – Your Supply and Solutions Partner

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Services from Angst + Pfister Group

Angst + Pfister – Your supply and solutions partner

The Angst + Pfister Group is a leading international technical manufacturer and service provider for high-end industrial components. As a supply and solutions partner for engineering plastics, sealing, fluid handling, drive, and antivibration technology as well as sensors, Angst + Pfister combines efficient logistics concept with comprehensive product application engineering services. Besides providing customer-specific parts, the Group offers a product range consisting of approximately 100,000 standard items.

Our core product divisions

- APSOplast® Engineering Plastics Technology
- APSOseal® Sealing Technology
- APSOfluid® Fluid Handling Technology
- APSOdrive® Drive Technology
- APSOvib® Antivibration Technology

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