

APSOseal®

Rotary Seals



The right rotary seals for every application

The job of rotary seals is to separate spaces containing differing pressures and different operating substances. The media to be sealed off can be pasty, liquid or gaseous – lubricating oils or greases are usually the substances involved. Rotary seals also prevent foreign contaminants from penetrating the operating media and prevent lubricants from escaping from systems.



Consulting and engineering

Angst + Pfister stocks an extensive inventory assortment of standard rotary seals. Items in this standard product range can be used for a vast array of applications. Our specialists will be happy to advise you on selecting the right rotary seal for your application, taking into account operating parameters such as rotational speed, pressure, type of medium, surface roughness and installation circumstances.

Further information is available on our website at www.angst-pfister.com. Rotary seals can also be ordered through Angst + Pfister's APSOparts® online shop at www.angst-pfister.com/shop.



Prototyping service

























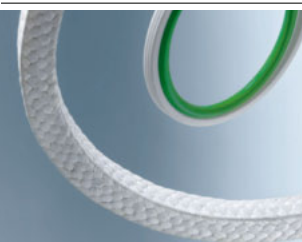






Angst + Pfister stocks more than 2,500 different rotary seals. But if you are nonetheless unable to find the right seal in our extensive product range or if you need a seal in a special size or with a special cross-section, we are always capable of supplying you with customized lathe-cut seals within ten workdays for diameters up to 700 mm.

Dependable logistics and quality management

It takes a comprehensive logistics infrastructure to be able to supply the right products at the right time. Our logistics center functions fully automatically with electronic order tracking. Our international presence enables us to provide our customers with just-in-time delivery whenever and wherever they need it. And our ISO 9001:2000-certified complete quality assurance system enables you to greatly simplify your incoming goods inspection procedure. In addition, Angst + Pfister makes an important contribution to trouble-free production processes as well as end-product reliability and safety for you as our customer.



Product overview

	Type	Deployment area	Rotational motion in application
	Radial shaft seal	Mechanical engineering, transmission construction	  
	Radial shaft seal with diaphragm	Mechanical engineering, transmission construction	  
	PTFE radial shaft seal	Chemical industry	  
	Shaft protection sleeve	Repairs	-
	V-ring	Mechanical engineering, drive technology	  
	Gamma ring	Mechanical engineering, drive technology	  
	HIRSCHMANN axial shaft seal	Mechanical engineering, drive technology	  
	Mechanical seal	Pump engineering, household appliances	  
	LUBROSEAL® Roto-Ring	Mechanical engineering, rotary transmission leadthrough	  
	Stuffing box packing	Mechanical engineering, valve stem packing, chemical industry	  

 rotary
  oscillating
  helix

The information on these pages is based on findings gained through years of experience in manufacturing and utilizing sealing elements. Despite this longstanding experience, unknown factors arising in practical use can considerably constrict the accuracy of this generally valid technical data. The technical data provided describe the maximum operating parameters for the respective seal types.

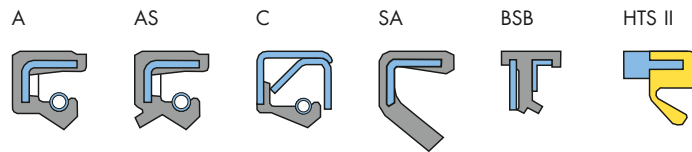
Radial shaft seals



Radial shaft seals are used to seal rotating shafts. The seal works radially and is fixed inside the housing bore by means of a retaining ring, and at the same time seals statically. The dynamic sealing lip works radially against the rotating shaft.

Standard types (deliverable from stock)

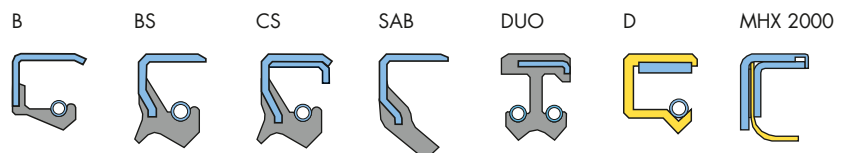
Profile type	Designation	Material	Operating temperature °C	Peripheral speed m/s	Pressure rating bars
A	A+P RWDR	NBR AP 70.12	-40 to +120	14	< 0.5
A	A+P RWDR	FKM AP 80.12	-30 to +200	37	< 0.5
AS	A+P RWDR	NBR AP 70.12	-40 to +120	14	< 0.5
C	A+P RWDR	NBR AP 70.12	-40 to +120	14	< 0.5
SA	A+P RWDR	NBR AP 70.12	-40 to +120	14	< 0.5
BSB	RWDR VR	FKM VR2	-30 to +220	40	< 15.0
HTS II	RADIAMATIC	PTFE-carbon MT12	-70 to +200	18	< 6.0



Special types (deliverable on request)

Profile type	Designation	Material	Operating temperature °C	Peripheral speed m/s	Pressure rating bars
B	A+P RWDR	NBR/FKM	*	*	< 0.5
B	BYDRO	NBR	-40 to +120	14	< 0.5
BS	A+P RWDR	NBR/FKM	*	*	< 0.5
CS	A+P RWDR	NBR/FKM	*	*	< 0.5
SAB	A+P RWDR	NBR/FKM	*	40	< 15.0
DUO	A+P RWDR	NBR/FKM	*	*	< 0.5
D	A+P RWDR	Pure PTFE	-70 to +200	18	< 6.0
MHX 2000	A+P RWDR	PTFE-carbon	-70 to +200	40	< 1.0

* depends on the seal material (see standard types)



Shaft protection and repair sleeves

Shaft protection sleeves are an especially economical way to prevent abrasive wear of shafts and axles by means of contact seals. The shaft repair sleeves renovate groove-damaged running surfaces easily and within minutes in just a few simple steps.

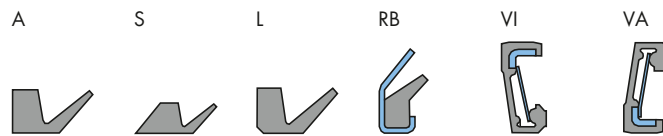
Axial shaft seals



Axial shaft seals are used to seal rotating shafts. The low-friction and wear-resistant seals work axially and are usually mounted securely on the shaft, i.e. the seals rotate with the shaft.

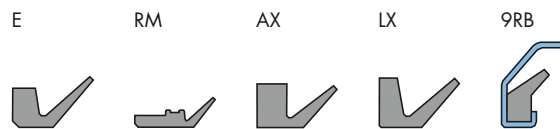
Standard types (deliverable from stock)

Profile type	Designation	Material	Operating temperature °C	Peripheral speed m/s	Pressure rating bars
A	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
A	A+P V-ring	FKM AP VN6	-20 to +150	12	< 0.2
S	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
S	A+P V-ring	FKM AP VN6	-20 to +150	12	< 0.2
L	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
RB	Gamma ring	NBR	-30 to +100	12	< 0.2
VI	HIRSCHMANN	NBR	-30 to +120	20	< 0.1
VA	HIRSCHMANN	NBR	-30 to +120	20	< 0.1



Special types (deliverable on request)

Profile type	Designation	Material	Operating temperature °C	Peripheral speed m/s	Pressure rating bars
E	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
RM	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
AX	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
LX	A+P V-ring	NBR AP 601	-40 to +100	12	< 0.2
9RB	Gamma ring	NBR	-30 to +100	12	< 0.2



Mechanical seals

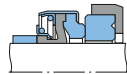


Mechanical seals are used to seal rotating shafts against a stationary housing (e.g. in pumps). The stationary part of the seal (stator) is mounted on the housing and the rotating part (rotor) is fastened on the shaft. The high-precision flat-machined seal faces of both parts rotate axially in opposition. Integrated springs press the sliding faces against each other, thus preventing leakage even under static unpressurized conditions. The seal faces are statically sealed against the housing and the shaft by means of secondary seals (O-rings, molded gaskets). A minimal lubricating film on the sliding faces creates a sealing effect. The seal faces are made of carbon, tungsten carbide, ceramic, graphite or plastic, depending on the sealed medium.

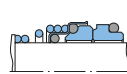
Standard types (deliverable from stock)

Designation	Operating temperature °C	Peripheral speed m/s	Max. pressure bars	Matches with
CYKARO® Rotor A	-25 to +100	10	6	Stator B
CYKARO® Stator B	-25 to +100	10		Rotor A, O, P
CYKARO® Rotor M	-25 to +100	20	10	Stator N
CYKARO® Stator N	-25 to +100	20		Rotor M
CYKARO® Rotor O	-25 to +100	10	12	Stator B
CYKARO® Rotor P	-25 to +100	10	7	Stator B
CYKARO® Kompakt 33	-25 to +180	20	20	
SUPRAPLAN Kompakt 11	-5 to +80	10	10	
CYKARO® drive seal DF	-50 to +100	3.5	3.5	

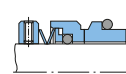
Rotor A
Stator B



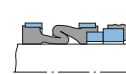
Rotor M
Stator N



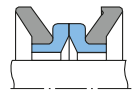
Kompakt 33



Kompakt 11



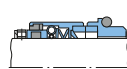
DF



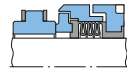
Special types (deliverable on request)

Designation	Operating temperature °C	Peripheral speed m/s	Max. pressure bars
NORMAPLAN	-20 to +220	20	25
CHEMOPLAN	-20 to +160	15	11
DUOPLAN	-15 to +200	20	11

NORMAPLAN



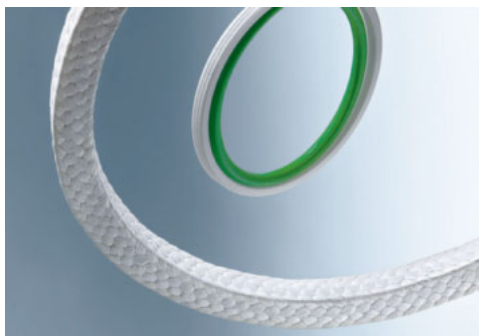
CHEMOPLAN



DUOPLAN



Rotary seals for rotary transmission leadthroughs



These double-acting seals consist of a sealing element made of modified PTFE combined with an energizing O-ring and are ideal for applications in rotary transmission leadthroughs. A variety of additional special shapes and material pairings are also available on request.

Special types (deliverable on request)

Designation	Material	Operating temperature* °C	Peripheral speed m/s	Max. pressure bars
LUBROSEAL® LRGC	LC 030 (carbon)	-50 to +200	1	300
LUBROSEAL® LRGC	LC 070 (bronze)	-50 to +200	1	300
LUBROSEAL® LRGP	LC 030 (carbon)	-50 to +200	1	300
LUBROSEAL® LRGP	LC 070 (bronze)	-50 to +200	1	300

* depends on O-ring material

LRGC



LRGP



Stuffing box packings

Stuffing box packings are employed as an economical sealing solution in pumps and agitators, and as stem seals in regulator and control valves. The crocidolite and chrysotile asbestos used previously has been replaced by modern materials such as aramid, graphite, PTFE, etc. Stuffing box packings are generally machine-braided with the inclusion of various lubricant and impregnation additives.

Standard types (deliverable from stock)

Designation	Material	Operating temperature °C	Peripheral speed m/s	Max. pressure bars
A+P 6375	Pure PTFE	-200 to +280	2	500*
A+P 6313	Pure PTFE	-100 to +250	8	15
A+P 7000	PTFE/graphite	-30 to +250	6	160*
A+P 6323	PTFE/graphite	-100 to +280	20	250
A+P 6330	PTFE/graphite	-30 to +280	20	20
A+P 6575	PTFE/graphite	-60 to +300	25	320
A+P 6555	Carbon/graphite	-30 to +400	2	300
A+P 4586	Ramie/PTFE	-30 to +120	12	1000*
A+P 6215	Aramid/PTFE	-50 to +280	26	100
A+P 6226	Aramid/graphite	-10 to +150	10	16
iso-KERAM®	Ceramic/glass	-200 to +1100	-	-
GRAFOIL®	Graphite	-200 to +550	2	1000*

* encased assembly

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Angst + Pfister – Your supply and solutions partner

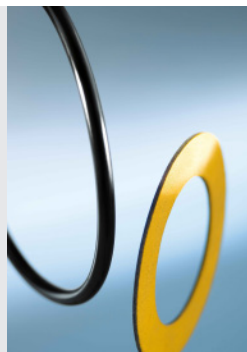
The Angst + Pfister Group is a leading international technical manufacturer and service provider for high-end industrial components. As a supply and solutions partner for engineering plastics, sealing, fluid handling, drive, and antivibration technology as well as

sensors, Angst + Pfister combines efficient logistics concept with comprehensive product application engineering services. Besides providing customer-specific parts, the Group offers a product range consisting of approximately 100,000 standard items.

Our core product divisions



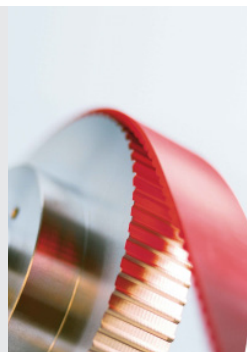
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Engineering Plastics
Technology



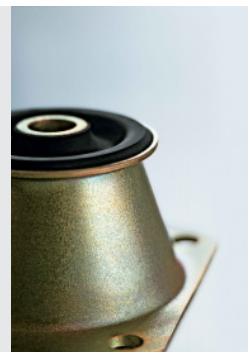
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Switzerland

Angst + Pfister AG
Thurgauerstrasse 66, Postfach, CH-8052 Zürich
Phone +41 (0)44 306 61 11
www.angst-pfister.com, ch@angst-pfister.com

Angst + Pfister SA
Chemin de la Papeterie 1, CH-1290 Versoix
Phone +41 (0)22 979 28 00
www.angst-pfister.com, ch@angst-pfister.com

Germany

Angst + Pfister GmbH
Siemensstraße 5, DE-70736 Fellbach
Phone +49 (0)711 48 999 2-0
www.angst-pfister.com, de@angst-pfister.com

France

Angst + Pfister SAS
Immeuble DELTAPARC
93, avenue des Nations, FR-93420 Villepinte
Phone +33 (0)1 48 63 20 80
Fax +33 (0)1 48 63 26 90
www.angst-pfister.com, fr@angst-pfister.com

Austria

Angst + Pfister Ges.m.b.H.
Floridsdorfer Hauptstrasse 1/E, AT-1210 Wien
Phone +43 (0)1 258 46 01-0
Fax +43 (0)1 258 46 01-98
www.angst-pfister.com, at@angst-pfister.com

Italy

Angst + Pfister S.p.A.
Via Montefeltro 4, IT-20156 Milano
Phone +39 02 300 87.1
www.angst-pfister.com, it@angst-pfister.com

Netherlands

Angst + Pfister B.V.
Afrikaweg 40, NL-2713 AW Zoetermeer
Phone +31 (0)79 320 3700
Fax +31 (0)79 320 3799
www.angst-pfister.com, nl@angst-pfister.com

Belgium

Angst + Pfister N.V. S.A.
Bedrijventrum Waasland Industriepark-West 75
BE-9100 Sint-Niklaas
Phone +32 (0)3 778 0128
Fax +32 (0)3 777 8398
www.angst-pfister.com, be@angst-pfister.com

China

Angst + Pfister Trade (Shanghai) Co. Ltd.
Rm 1803-1805, West Tower,
Zhong Rong Hengrui Building
No. 560 Zhangyang Road, CN-Shanghai 200122
Phone +86 21 5169 5005
Fax +86 21 5835 8618
www.angst-pfister.com, cn@angst-pfister.com

Turkey

Angst Pfister Advanced Technical Solutions A.Ş.
Akçalar Sanayi Bölgesi Kale Cd., No: 10,
TR-16225 Nilüfer/Bursa
Phone +90 224 280 69 00
Fax +90 224 484 25 96
www.angst-pfister.com/ats, ats@angst-pfister.com

Poland

Angst + Pfister Sp. z o.o.
ul. Komorowicka 260, PL-43-346 Bielsko-Biala
Phone +48 33 443 29 70
Fax +48 33 443 29 71
www.angst-pfister.com, pl@angst-pfister.com



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the Online Shop of Angst + Pfister
www.apsoparts.com